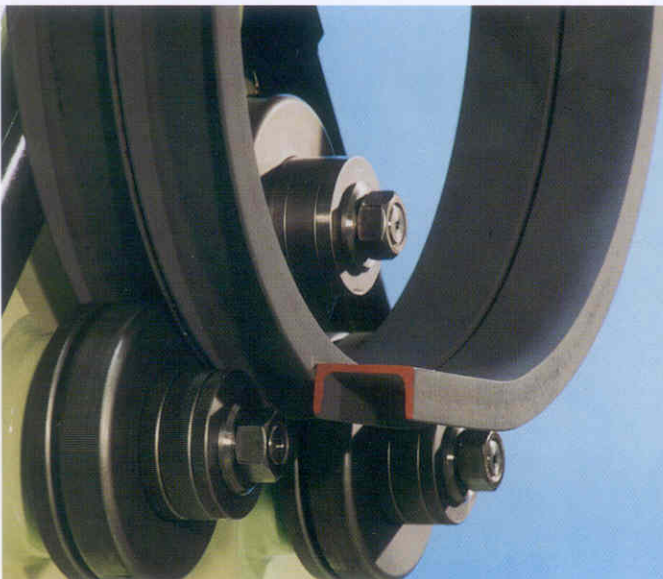
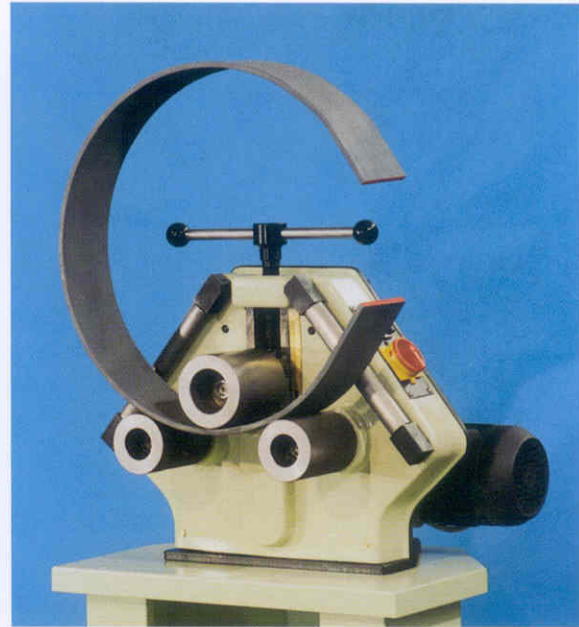
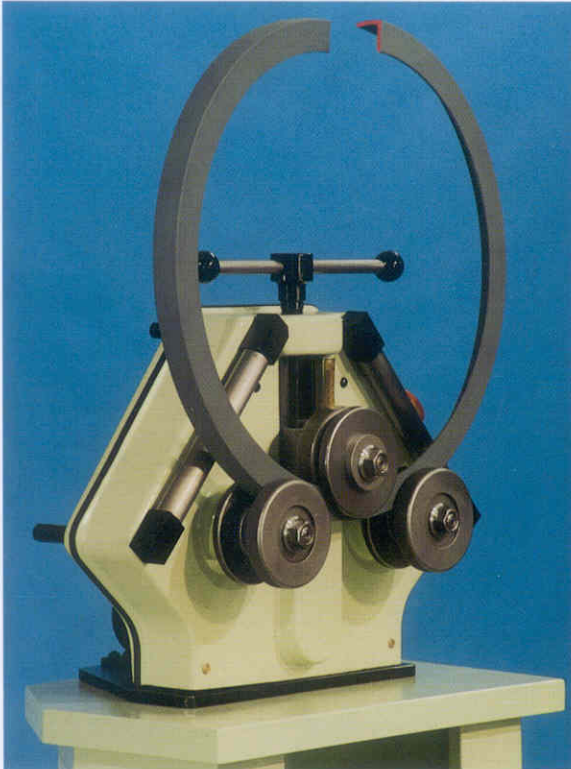


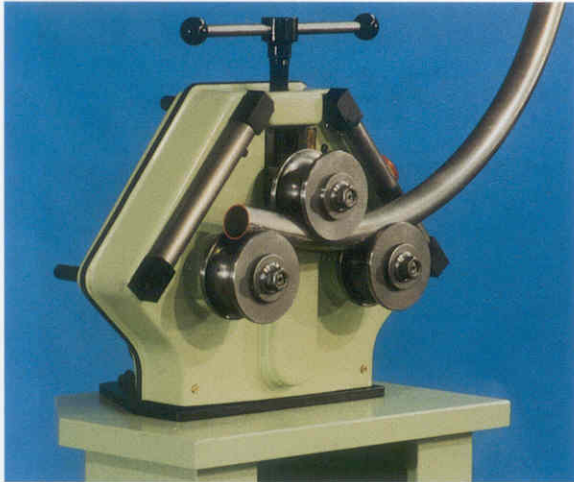
# **MODEL RBM 2-30**

**UNIVERSAL ROLL BENDER**

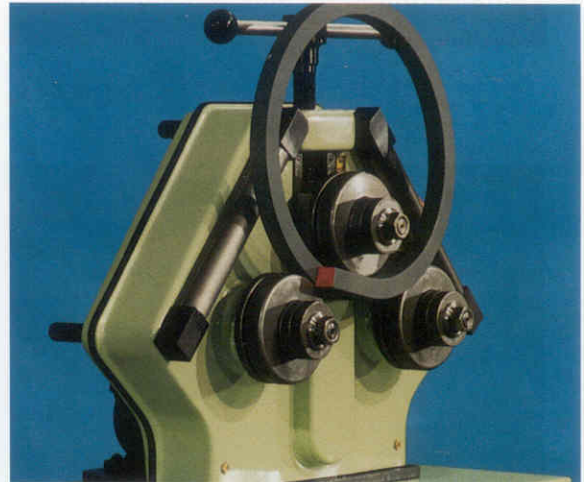


**PROMACO**

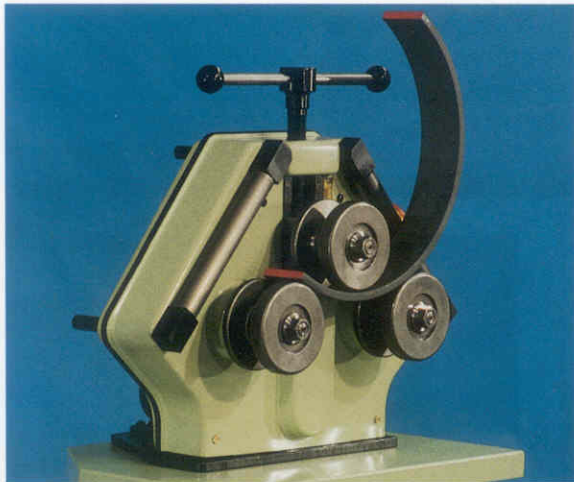
"MORE THAN 30 YEARS SERVICE TO THE U.S. METALWORKING INDUSTRY"



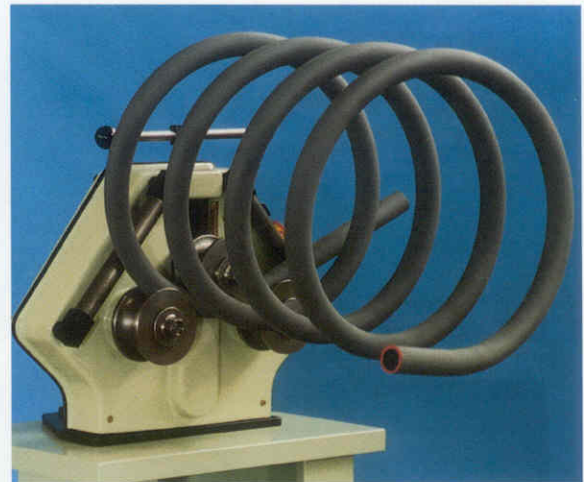
Optional roll sets may be used to roll tubes up to 2<sup>3</sup>/<sub>8</sub> inch diameter.



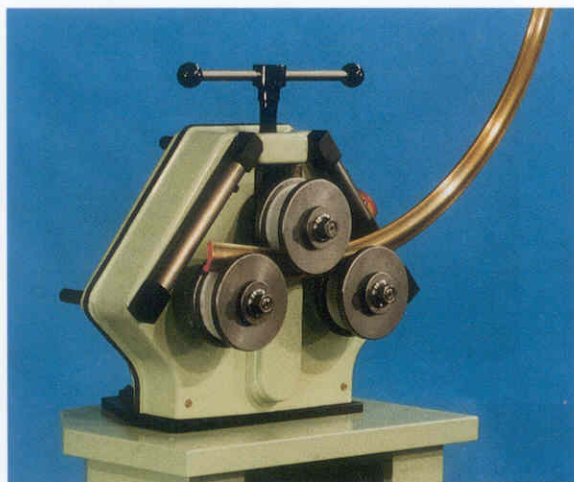
Standard rolls are used for the roll bending of square bar stock.



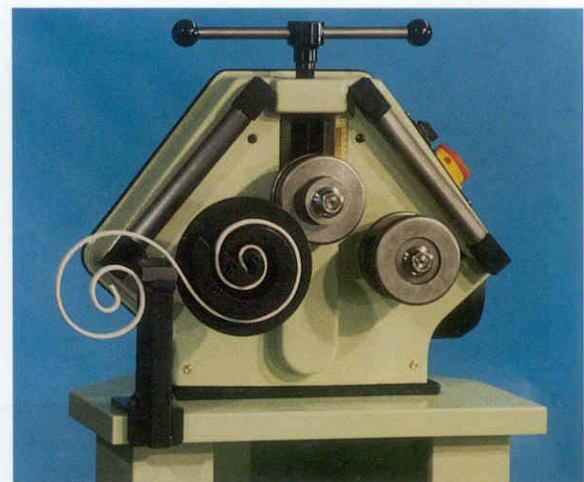
Standard rolls are used to roll flat bar, up to 3" wide, the E-Z way.



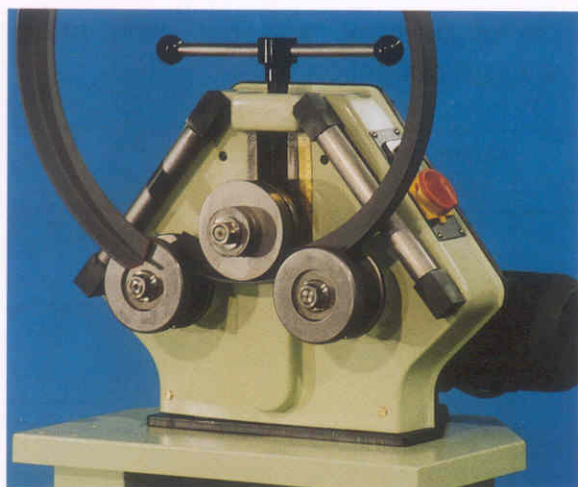
The machine's guide rollers are used to create a spiral out of 1<sup>1</sup>/<sub>2</sub>" schedule 40 pipe.



PROMACO offers custom tooling to roll molded cap rails up to 2<sup>1</sup>/<sub>4</sub>" wide.



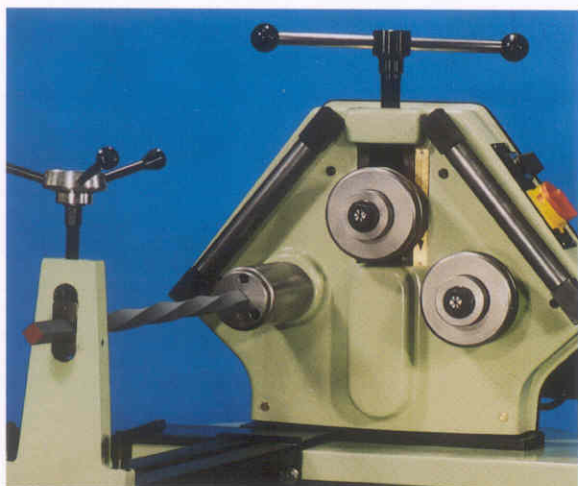
A scroll bending attachment is offered as an option for ornamental iron work.



1 1/2" Angle requires optional tooling, but smaller angles can be rolled with the standard discs.



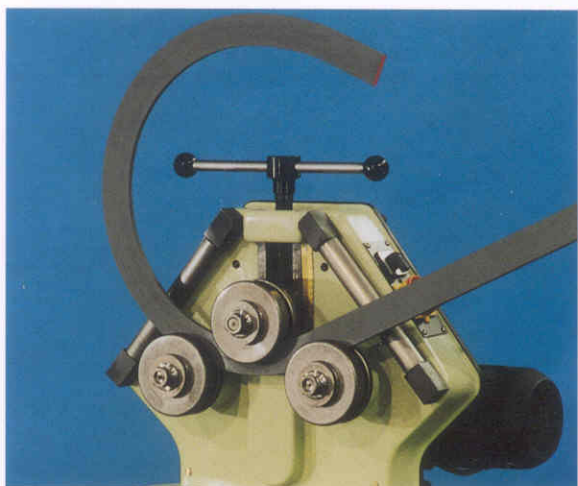
Small tubes may be rolled for use in heat exchangers or cooling systems, as well as many other applications.



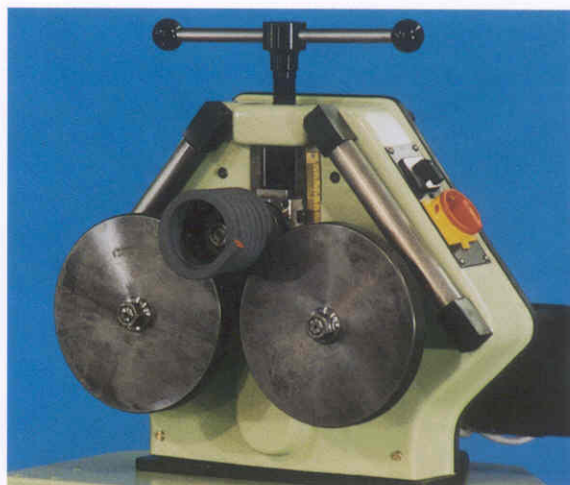
Twisting fence pickets is possible with the optional attachment shown above.



Square or rectangular tubes, larger than 1 1/4", require optional roll discs for added support to tube walls.
















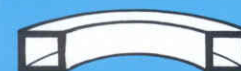

2" x 3/8" flat bar can be rolled the "hard way" to a 16 inch I.D. in a single pass.



Oversized tooling can be used to roll very tight diameters, such as 1/2" square bar to a 3 inch I.D.

## **"WE'LL GET YOU ROLLING!"**

Further information on the Model RBM 2-30 may be obtained by contacting PROMACO. Technical specifications, machine features, scope of delivery, and complete pricing (including options) will be provided, promptly and without obligation.

Material Cross-Section	Material Dimensions in Inches	Minimum I.D.	Required Tooling
	3/4 x 1/4 2 x 3/8 2 1/2 x 1/4	14" 16" 30"	Standard Rolls
	3 x 5/8 5 x 3/8	14" 13"	Standard Rolls Special Rolls
	1 1/8 1/2	24" 3"	Standard Rolls Special Rolls
	1 x 1 x 1/4 1 1/2 x 1 1/2 x 3/16	17" 16"	Standard Rolls Special Rolls
	1 x 1 x 1/4 1 1/2 x 1 1/2 x 3/16	20" 21"	Standard Rolls Special Rolls
	1 1/2 x 1 1/2 x 1/4	12"	Standard Rolls
	1 1/2 x 1 1/2 x 1/4	20"	Standard Rolls
	2 x 1 x 3/16	12"	Standard Rolls
	2 x 1 x 3/16	16"	Standard Rolls
	2 x 1 x 3/16	36"	Standard Rolls
	1 1/4	24"	Special Rolls
	1" Schedule 40 Pipe 1 1/2" Schedule 40 Pipe	12" 18"	Special Rolls
	3/4" x 16 Gauge Tube 2 3/8" x 16 Gauge Tube	12" 48"	Special Rolls
	1" x 1" x 11 Gauge 1 1/2" x 1 1/2" x 11 Gauge	25" 40"	Standard Rolls Special Rolls
	2" x 1" x 11 Gauge	48"	Special Rolls